

Work Order ID 69240

Page 1

Thursday, May 05, 2011 11:49:54 AM

Item ID: D412-742-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Float Skidtube Installation

Start Date: 5/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/9/2011 Req'd Qty: 1.00

Customer:

Ship May 30th

Reference:

Approvals: Process Plan: *[Signature]*Date: *11-05-11*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN D412-742

D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG006

8 Mst 30

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

JB [Signature] 11/05/18

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*8 Mst 30**(X)***B 64980**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 69240

Page 2

Thursday, May 05, 2011 11:49:54 AM

Item ID: D412-742-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Float Skidtube Installation

Start Date: 5/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/9/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-742-013
Location: _____

H

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

11/10/30 (2)

11/5/31 (1)

11-05-30 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Thursday, May 05, 2011 11:50:01 AM



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... ..

Abstract

Required Qty: 1.00

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM
IPP Rev:B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN
1072 DD verified by:JLM
IPP Rev:D 08-09-08 ecn 08-510 DD verified by:EC
IPP Rev:E 09-01-23 as per DSI9441 DD verified by:EC IPP RevF: add
AN4C7A DD 10.01.13 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4C7A  Bolt		Purchased	No			110	Each	415.0000	4	4 ✓			
													JB

Loc Code

109147

415

I

2.0000

Loc Code

2

63499

2

0.0000

0.0000

Saddle, Aft Out 205

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, May 05, 2011 11:50:01 AM

Work Order ID: 69240

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 5/5/2011

Required Date: 5/9/2011

Start Qty: 1.00

Required Qty: 1.00

D2574 Manufactured No

110 Each

0.0000

1

1



Saddle, Aft In 205

D2876 Manufactured No

110 Each

80.0000

2

2



Saddle Spacer

Location

Loc Qty

Loc Code

ST025

32

66849

32

ST026

48

68282

48

D2877 Manufactured No

110 Each

99.0000

2

2



Saddle Spacer

Location

Loc Qty

Loc Code

ST025

99

66843

39

68283

60

D3403-1 Manufactured No

110 Each

8.0000

16

16



Bushing

Location

Loc Qty

Loc Code

ST052

8

63316

8

D2747 Manufactured No

110 Each

86.0000

4

4



Set Screw

Location

Loc Qty

Loc Code

ST021

86

62085

2

64276

84

Thursday, May 05, 2011 11:50:01 AM

Shop Packet Print

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

Thursday, May 05, 2011 11:50:01 AM

Work Order ID: 69240

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 5/5/2011

Required Date: 5/9/2011

Start Qty: 1.00

Required Qty: 1.00

D3533-1
Set Screw

Manufactured No

110 Each

114.0000

2

2

✓

JB

Location

Loc Qty

Loc Code

ST066

114

66138

14

67583

100

66138
~~67583~~

AN4C6A
Bolt

Purchased No

110 Each

453.0000

16

16

✓

JB

Location

Loc Qty

Loc Code

FG

4

103344

4

ST306

50

117313

50

ST356

399

116003

99

116400

50

116704

100

117619

150

116003

AN4C52A
BOLT

Purchased No

110 Each

138.0000

8

8

✓

JB 4/05/18

Location

Loc Qty

Loc Code

ST361

138

114784

28

117163

60

117619

50

117619

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, May 05, 2011 11:50:02 AM

Work Order ID: 69240

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 5/5/2011

Required Date: 5/9/2011

Start Qty: 1.00

Required Qty: 1.00

AN6C12A
BOLT

Purchased No

110 Each

58.0000

8

8



JB

Location

Loc Qty

Loc Code

ST342

58

114442

8

116022

30

117366

20

~~116022~~
117366

D3672-3
Phenolic Washer

Manufactured No

110 Each

903.0000

32

32



JB

Location

Loc Qty

Loc Code

ST074

903

64176

903

64176

AN960C416L
WASHER

NA51149C0432R

Purchased No

110 Each

0.0000

32

32



116900 JB

D3672-9
Phenolic Washer

Manufactured No

110 Each

424.0000

8

8



JB

Location

Loc Qty

Loc Code

ST074

424

35523

424

35523

AN960C616L
WASHER

Purchased No

110 Each

84.0000

8

8



JB 11/05/18

Location

Loc Qty

Loc Code

ST347

84

113064

84

113064

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

Thursday, May 05, 2011 11:50:02 AM

Work Order ID: 69240

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 5/5/2011

Required Date: 5/9/2011

Start Qty: 1.00

Required Qty: 1.00

D3672-11

Manufactured No

110 Each

603.0000

16

16 ✓



Phenolic Washer

Location

Loc Qty

Loc Code

ST074

603

58046

603

58046

MS21043-4

Purchased No

110 Each

1,522.000

29

29 ✓



Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

600

117423

600

ST301

882

114523

3

116188

79

116549

300

117601

500

116549

D3403-3

Manufactured No

110 Each

34.0000

8

8 ✓



Bushing

Location

Loc Qty

Loc Code

ST052

34

66846

34

66846

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, May 05, 2011 11:50:02 AM

Work Order ID: 69240

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 5/5/2011

Required Date: 5/9/2011

Start Qty: 1.00

Required Qty: 1.00

D3405-041

Manufactured No

110 Each

5.0000

1

1



Lug Assembly

Location

Loc Qty

Loc Code

ST474

5

62227

2

62958

3

D3405-043

Manufactured No

110 Each

13.0000

1

1



Lug Assembly

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST474

11

67970

11

AN4C47A

Purchased No

110 Each

103.0000

4

14



Bolt

Location

Loc Qty

Loc Code

ST361

103

116003

18

116400

25

117163

40

117619

20

D3407-041

Manufactured No

110 Each

6.0000

1

1



Tow Ring

Location

Loc Qty

Loc Code

ST464

6

68749

6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Thursday, May 05, 2011 11:50:03 AM

Work Order ID: 69240

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 5/5/2011

Required Date: 5/9/2011

Start Qty: 1.00

Required Qty: 1.00

D3417-3

Manufactured No

110 Each

108.0000

2

2

✓



Washer



JB [Signature]

Location

Loc Qty

Loc Code

FG	9	
33519	9	
ST053	99	
44349	18	44349
51648	28	
53182	23	
66847	30	

D3456-1

Manufactured No

110 Each

78.0000

1

1

✓



Washer



JB [Signature]

Location

Loc Qty

Loc Code

FG	7	
25701	7	
ST054	71	
66848	6	
68748	65	68748

AN3C37A

Purchased No

110 Each

95.0000

1

1

✓



BOLT



JB 11/05/18 [Signature]

Location

Loc Qty

Loc Code

ST353	13	
116874	11	
117010	2	
ST354	82	
117343	82	117343

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 8

Thursday, May 05, 2011 11:50:03 AM

Work Order ID: 69240

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 5/5/2011

Required Date: 5/9/2011

Start Qty: 1.00

Required Qty: 1.00

AN3C40A

Purchased

No

110

Each

101.0000

1

1

✓



BOLT

Location

Loc Qty

Loc Code

ST354

101

106176

1

112454

50

114442

50

112454

AN3C41A

Purchased

No

110

Each

150.0000

1

1

✓



BOLT

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

146

116381

6

117163

60

117407

80

117163

AN3C42A

Purchased

No

110

Each

50.0000

1

1

✓



BOLT

Location

Loc Qty

Loc Code

ST354

50

106176

50

106176

JB

JB

JB 11/05/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Thursday, May 05, 2011 11:50:03 AM

Work Order ID: 69240

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 5/5/2011

Required Date: 5/9/2011

Start Qty: 1.00

Required Qty: 1.00

AN3C43A

Purchased

No

110

Each

80.0000

4

4

✓



BOLT



JB

Location

Loc Qty

Loc Code

ST354

80

114433

20

114455

20

117313

40

114433

~~117313~~

AN3C46A

Purchased

No

110

Each

52.0000

5

5



BOLT



JB

Location

Loc Qty

Loc Code

FP-B

37

113302

37

ST355

15

115518

15

113302

110518

AN960C10L

NAS1149C0332
R

Purchased

No

110

Each

0.0000

26

26

✓



washer

MS21043-3

Purchased

No

110

Each

836.0000

13

13

✓



Nut



JB

JB 11/05/18

Location

Loc Qty

Loc Code

FG

80

103691

80

ST301

756

112314

756

112314

Thursday, May 05, 2011 11:50:03 AM

Shop Packet Print

Page 9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

Item	Qty -013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE
		1	D3391-043	412 FLOAT SKIDTUBE
1		*24	*AN3C4A	*BOLT
3		*12	*AN3C6A	*BOLT
4		*8	*AN3C7A	*BOLT
5		*44	*AN960C10L	*WASHER
21A		*1	*D3564-1	*WEARSHOE (REPLACES D3460-1)
21B		*1	*D3566-1	*GASKET
22A		*1	*D3564-3	*WEARSHOE (REPLACES D3460-3)
22B		*1	*D3566-1	*GASKET
23A		*1	*D3564-5	*WEARSHOE (REPLACES D2577-5)
23B		*1	*D3566-5	*GASKET
10		*1	*D3391-021	*412 FORWARD TUBE
11		**1	**D3401-041	**TOW CAP
12A		**10	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB166)
12B		**2	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB166)
13		**10	**AN3C4A	**BOLT
14A		**4	**D3672-1	**WASHER (REPLACES NAS1515H3L)
14B		**10	**AN960C10L	**WASHER
24A		**1	**D3564-13	**WEARSHOE
24B		**1	**D3566-13	**GASKET
20		*1	*D3391-023	*412 MID TUBE
28		**20	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB116)
30		*1	*D3391-025	*412 AFT TUBE
25A		**1	*D3537-1	**WEARPAD
25B		**1	*D3553-1	**GASKET
26A		**1	*D3537-7	**WEARPAD
26B		**1	*D3553-3	**GASKET
31		**1	**D2646	**AFT CAP
32		**14	**AELS-1032-130	**INSERT
36		**12	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB366)
37A		**6	**AN3C4A	**BOLT
37B		**4	**AN3C5A	**BOLT
38A		**2	**D3672-1	**WASHER (REPLACES NAS1515H3L)
38B		**10	**AN960C10L	**WASHER

(CONTINUED ON PAGE 19)

(CONTINUED FROM PAGE 18)

Item	Qty -013	Qty -043	Part Number	Description
40	1		D2571	SADDLE, FWD OUTSIDE
41	1		D2572	SADDLE, FWD INSIDE
42	1		D2573	SADDLE, AFT OUTSIDE
43	1		D2574	SADDLE, AFT INSIDE
44	2		D2876	SADDLE SPACER
45	2		D2877	SADDLE SPACER
46	16		D3403-1	BUSHING
47A	4		D2747	SET SCREW
47B	2		D3533-1	SET SCREW
48	16		AN4C6A	BOLT
49	8		AN4C52A	BOLT
50	8		AN6C12A	BOLT
51A	32		D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32		AN960C416L	WASHER
52A	8		D3672-9	WASHER (REPLACES NAS1515H6L)
52B	8		AN960C616L	WASHER
53	16		D3672-11	WASHER (REPLACES NAS1515H7L)
54	24		MS21043-4	NUT
55	4		ANC47A	BOLT
60	8		D3403-3	BUSHING
61	1		D3405-041	GHW LUG
62	1		D3405-043	GHW LUG
63	4		AN4C46A	BOLT
64	4		MS21043-4	NUT
70	1		D3407-041	TOW RING
71	2		D3417-3	WASHER
72	1		MS21043-4	NUT
73	1		D3456-1	WASHER
91	1		AN3C37A	BOLT
92	1		AN3C40A	BOLT
93	1		AN3C41A	BOLT
94	1		AN3C42A	BOLT
95	4		AN3C43A	BOLT
97	5		AN3C46A	BOLT
99	26		AN960C10L	WASHER
100	13		MS21043-3	NUT

*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE

**DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-742 REV. D AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-742 REV. 3.

REF. FAA STC: SR01583SE
REF. CANADIAN STC: SH05-37
REF. EASA STC: EASA.IM.R.S.01126

REFERENCE

INSTRUCTIONS:

- 1) FOR D412-742-011/-013 SKIDTUBES @ CHANGE 006 AND SUBSEQUENT, UPDATE THE PARTS LIST TO MODIFY THE BOLT USED TO ATTACH THE GHW LUG AS FOLLOWS:

5.1 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List

32.15 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List

ITEM	Qty -011	Qty -041	Qty -015	PART NUMBER	DESCRIPTION
	X			D412-742-011	FLOAT SKIDTUBE INSTALLATION
	1	X		D412-742-041	FLOAT SKIDTUBE
	1		X	D412-742-015	ELECTRIC STEP KIT

IS:

63	4			AN4C47A	BOLT
----	---	--	--	---------	------

WAS:

63	4			AN4C46A	BOLT
----	---	--	--	---------	------

5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

32.16 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

ITEM	Qty -013	Qty 043	PART NUMBER	DESCRIPTION
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE

IS:

63	4			AN4C47A	BOLT
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WAS:

63	4			AN4C46A	BOLT
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A	NEW ISSUE	AJS	08.12.19
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	AJS		
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MFG. APPR.	N/A	DSI 9441	SHEET 1 OF 1
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DE APPR.		BOLT CHANGE	NTS
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